Fukumoto et al.

[45] Feb. 20, 1973

[54]	FOAMED PRODUCTS OF SILICA AND MANUFACTURING THE SAME FROM SILICA GEL		[56] References Cited UNITED STATES PATENTS			
[75]		Kenichi Fukumoto; Tokunori Nakamura; Kenji Kadota, all of Ibaragi-shi, Osaka, Japan	2,645,619 2,883,347 2,900,349 3,397,153	7/1953 4/1959 8/1959 8/1968	Hoekstra Fisher et al Schwartz Sippel	106/40 R UX
[73]	Assignee:	Shikoku Kaken Kogyo Kabushshiki Kaisha, Ibaragi-shi, Osaka-fu, Japan	Primary Examiner—Philip E. Anderson Attorney—Larson, Taylor & Hinds			
[22]	Filed:	Nov. 23, 1970				
[21]	Appl. No.:	: 92,150	[57]		ABSTRACT	
[30]	Foreign Application Priority Data Nov. 24, 1969 Japan		A method for manufacturing foamed product of silica from silica gel comprises prefiring silica gel at a tem- perature ranging from 500 to 900°C so as to obtain a prefired product which can be ignited with a loss of			
[52] [51] [58]	Int. Cl		not more than 5 percent by weight, the silica gel having a specific surface area of at least 500 m ² /g and being of a size not passing through an 80-mesh sieve and substantially free of adsorption water, and			

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14 Claims, No Drawings

and substantially free of adsorption water, and

thereafter firing the prefired product at a temperature ranging from 1000 to 1450°C to effect foaming.